Tender text

**PE100 puddle flange watertight & pull resistant**

**General preliminary remark**

The fittings to be offered must be manufactured from material in compliance with the PE100+ Association and according to DIN EN 12201 with respect to dimensions, tolerances and quality requirements. Proof must be provided that they were manufactured on the basis of a quality assurance system in accordance with DIN EN ISO 9001. For all fittings a certificate in accordance with DIN EN 10204 must be submitted by the manufacturer.

The body of the fitting must be manufactured from a piece of homogeneous semi-finished material so as to ensure the required reinforcement and therefore high stability of the fitting. Semi-finished materials manufactured from wound rods or the subsequent application of other forms of reinforcing are not permitted.

The pipe connections must be designed as a spigot in a shape sufficiently long for butt welding (HS) or electrofusion welding (HM) and must have the same nominal diameter as the pipeline. The inner beads of the butt welding joint must be removed.

The sealing function must be ensured by a wall collar made of EPDM material which is fixed to the body with stainless steel straps.

Optional version: without EPDM collar

**Standards/guidelines**

DIN EN 12201, DVS 2207, DVS 2210, DIN EN 10204, DIN EN ISO 9001, DIN EN ISO 50001

**Permits/certificates**

Acceptance test certificate 3.1 according to DIN EN ISO 10204 for the semi-finished material from the processed raw material with indication of MFR and OIT; only PE100 material in compliance with PE100+ Association

Manufacturer certified according to ISO 9001:2015 and ISO 50001:2011

**Manufacturer:**

Reinert-Ritz GmbH or equivalent

**Performance specification:**

PE100 puddle flange, watertight and pull resistant, with EPDM collar, with long spigots for electrofusion welding (HM), pressure class-compatible, for installation in a pipeline of the size DN/OD ... x ... mm SDR ...

**Proof of delivery:**

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