

Abzweig 60°, segmentgeschweißt

- voll druckbelastbar

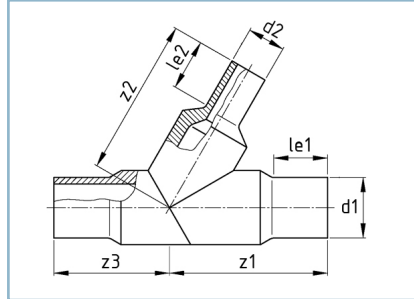
Optional: lange Schweißenden, für E-Muffen-Schweißung geeignet

Branch 60°, segment welded

- in conformity with pressure class

Optional: long welding ends for the use of electrofusion sockets

AZ60 - 2019 #1



Toleranzen/tolerance (S./p. 11):
z₁, z₂, z₃ --> Tab./tab. 2

| | | | | | | | | | | | | |
|-----|------|----|----|----|------|----|------|----|---|-----|---|-----|
| SDR | ≥ 41 | 33 | 26 | 21 | 17,6 | 17 | 13,6 | 11 | 9 | 7,4 | 6 | ≤ 5 |
|-----|------|----|----|----|------|----|------|----|---|-----|---|-----|

| d ₁ | d ₂ | l _{e1} | l _{e2} | α | z ₁ | z ₂ | z ₃ | Gewicht weight kg |
|----------------|----------------|-----------------|-----------------|----|----------------|----------------|----------------|-------------------------|
| 90 | 63 | 150 | 140 | 60 | 330 | 325 | 300 | 3 |
| 90 | 90 | 150 | 150 | 60 | 330 | 325 | 300 | 3 |
| 110 | 63 | 150 | 130 | 60 | 335 | 334 | 305 | 3,9 |
| 110 | 90 | 150 | 140 | 60 | 335 | 334 | 305 | 3,8 |
| 110 | 110 | 150 | 150 | 60 | 335 | 334 | 305 | 3,8 |
| 125 | 63 | 150 | 130 | 60 | 345 | 347 | 310 | 5,1 |
| 125 | 90 | 150 | 140 | 60 | 345 | 347 | 310 | 5 |
| 125 | 125 | 150 | 150 | 60 | 345 | 347 | 310 | 4,9 |
| 140 | 75 | 150 | 130 | 60 | 370 | 369 | 320 | 7,2 |
| 140 | 110 | 150 | 140 | 60 | 370 | 369 | 320 | 7 |
| 140 | 140 | 150 | 150 | 60 | 370 | 369 | 320 | 6,8 |
| 160 | 63 | 150 | 120 | 60 | 385 | 386 | 325 | 9,7 |
| 160 | 90 | 150 | 130 | 60 | 385 | 386 | 325 | 9,4 |
| 160 | 125 | 150 | 140 | 60 | 385 | 386 | 325 | 9,1 |
| 160 | 160 | 150 | 150 | 60 | 385 | 386 | 325 | 8,9 |
| 180 | 75 | 150 | 120 | 60 | 400 | 404 | 330 | 12,3 |
| 180 | 110 | 150 | 130 | 60 | 400 | 404 | 330 | 11,8 |
| 180 | 140 | 150 | 140 | 60 | 400 | 404 | 330 | 11,5 |
| 180 | 180 | 150 | 150 | 60 | 400 | 404 | 330 | 11,2 |
| 200 | 90 | 150 | 120 | 60 | 430 | 430 | 340 | 16,7 |
| 200 | 125 | 150 | 130 | 60 | 430 | 430 | 340 | 16,1 |
| 200 | 160 | 150 | 140 | 60 | 430 | 430 | 340 | 15,6 |
| 200 | 200 | 150 | 150 | 60 | 430 | 430 | 340 | 15,2 |
| 225 | 110 | 150 | 120 | 60 | 450 | 451 | 350 | 21,3 |
| 225 | 140 | 150 | 130 | 60 | 450 | 451 | 350 | 20,7 |
| 225 | 180 | 150 | 140 | 60 | 450 | 451 | 350 | 19,9 |
| 225 | 225 | 150 | 150 | 60 | 450 | 451 | 350 | 19,3 |
| 250 | 125 | 150 | 120 | 60 | 480 | 482 | 360 | 28,5 |
| 250 | 160 | 150 | 130 | 60 | 480 | 482 | 360 | 27,8 |
| 250 | 200 | 150 | 140 | 60 | 480 | 482 | 360 | 26,7 |
| 250 | 250 | 150 | 150 | 60 | 480 | 482 | 360 | 25,9 |

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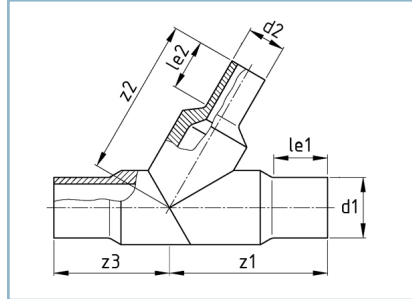
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Toleranzen/tolerance (S./p. 11):

z_1, z_2, z_3 --> Tab./tab. 2

SDR ≥ 41 33 26 21 **17,6** **17** 13,6 **11** 9 7,4 6 ≤ 5

| d_1 | d_2 | l_{e1} | l_{e2} | α | z_1 | z_2 | z_3 | Gewicht weight kg |
|-------|-------|----------|----------|----------|-------|-------|-------|-------------------------|
| 280 | 140 | 150 | 120 | 60 | 515 | 516 | 375 | 38,9 |
| 280 | 180 | 150 | 130 | 60 | 515 | 516 | 375 | 37,6 |
| 280 | 225 | 150 | 140 | 60 | 515 | 516 | 375 | 36,3 |
| 280 | 280 | 150 | 150 | 60 | 515 | 516 | 375 | 35 |